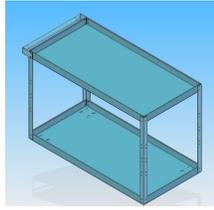


# KLETON

## Shelf Truck Assembly Guide



### Shelf Truck Base

- First place over a cardboard to prevent any scratching on the Base Pan.
- Align the 4 Corner Post with the Base Pan.
- Secure the components with the following hardware on all 4 corners as see on Fig 1.2.
  - 16x M6 x 12 Panhead Machine Screw
  - 16x M6 Nylon Insert Hex Locknut

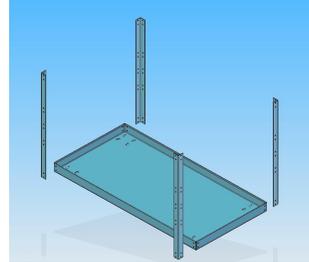


Fig 1.1

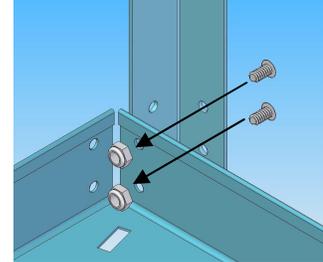


Fig 1.2

### Top Shelf Truck Pan & Handle

- First align the Top Pan with the Corner Posts.
- Secure it with 12 M6x12 Panhead Machine Screw with 12 M6 Nylon Insert Hex Locknut.
- To Secure the Handle you must use 4 M6x20 with 4 M6 Nylon Insert Hex Locknut as seen on Fig 2.1

4x



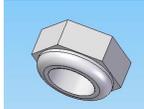
M6x20 Panhead Machine Screw

12x



M6x12 Panhead Machine Screw

16x



M6 Nylon Insert Hex Locknut

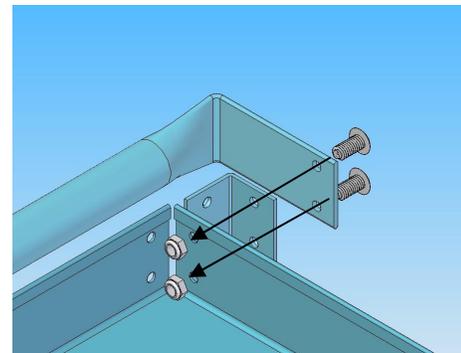


Fig 2.1

### Caster Assembly

- This step will require the following hardware.
  - 16x M8x16 Carriage Bolt
  - 16x M8 Nylon Insert Hex Locknut
  - 16x 10mm Washer
- First, align the Caster wheel with the slots of the Base Pan.
- Second, insert the 4 Carriage Bolts inside the Washers and inside the slots of the Base Pan.
- Then tightly secure it with the with the 4 Hex Locknuts.
- Repeat this step 4 times per Caster on all 4 Caster of the Assembly as seen on Fig 4.1.

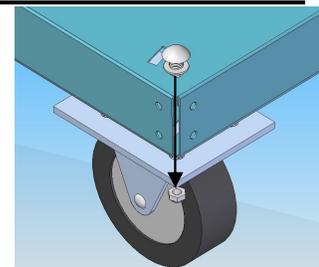


Fig 4.1